

## BrushForm® 158 Strip Mill Hardened Tempers

Materion BrushForm® 158 Strip is a high-performance, heat treatable spinodal copper nickel tin alloy designed to provide optimal formability and strength characteristics in conductive spring applications such as electronic connectors, switches, and sensors. The higher strength tempers provide excellent fatigue and impact performance making them ideal for voice coil motor springs in optical image stabilization systems. BrushForm 158 strip is available in both pre-heat treated (mill hardened) and heat treatable (age hardenable) forms.

### CHEMICAL COMPOSITION (WEIGHT PERCENT)

Alloy	Nickel	Tin	Copper
BrushForm® 158 Strip	14.5 - 15.5	7.5 - 8.5	Balance

### PHYSICAL PROPERTIES\*

Elastic Modulus	Density	Typical Electrical Conductivity	Coefficient of Thermal Expansion	Relative Magnetic Permeability	Poisson's Ratio
18.5 x 10 <sup>6</sup> psi 128 GPa	0.325 lb/in <sup>3</sup> 9.00 g/cm <sup>3</sup>	7% IACS 4 MS/m	9.1 ppm/°F 16.4 ppm/°C	< 1.01	0.3

### MECHANICAL PROPERTIES\*

Temper	0.2% Offset Yield Strength ksi (MPa)	Ultimate Tensile Strength ksi (MPa)	Minimum Elongation (%) *	Hardness (HV)	Minimum 90° Bend Formability R/T Ratio	
					Good Way (Longitudinal)	Bad Way (Transverse)
TM00	75 - 95 (515 - 655)	95 - 115 (655 - 795)	22	190 - 290	0	0
TM02	90 - 110 (620 - 760)	105 - 125 (725 - 860)	15	215 - 315	0	0
TM04	115 - 130 (790-900)	130 min. (895 min.)	10	245 - 345	1	1
TM06	130 - 150 (895 - 1035)	140 min. (965 min.)	6	270 - 370	2	2
TM08	140 - 170 (965 - 1170)	150 - 178 (1035 - 1230)	2	305 - 405	5	8
TM10	165 - 195 (1135 - 1345)	175 - 210 (1205 - 1450)	1	370 - 450	-	-

\* Percent elongation valid only for strip greater than 0.004" (0.10 mm) thick.

## FORMS AVAILABLE

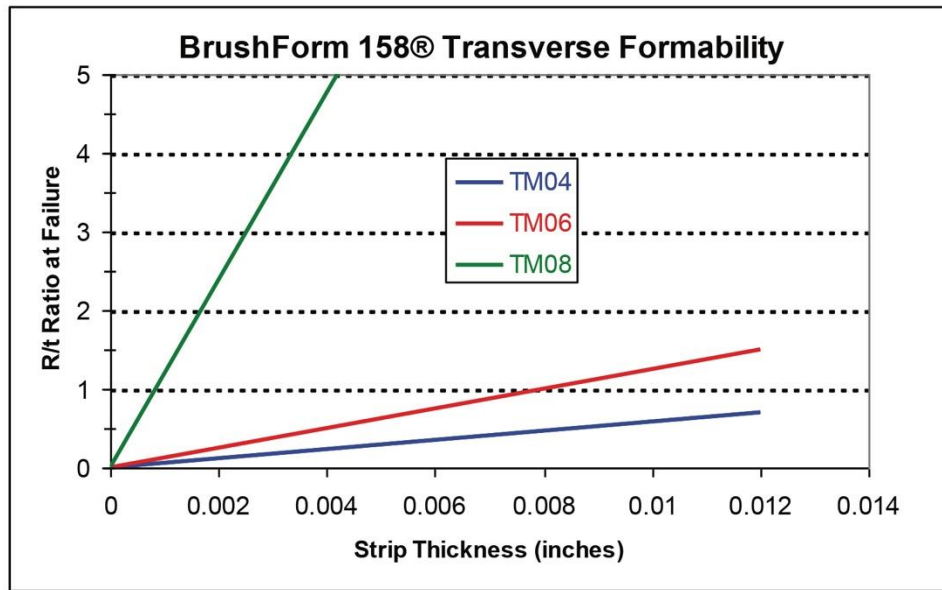
Mill Hardened Tempered Strip: 0.0015" (0.04mm) – 0.020" (0.5mm) gauge. For the TM10 & TM12 tempers only, the minimum thickness is 0.0010" (0.0254 mm).

## INDUSTRY STANDARDS AND SPECIFICATIONS

UNS C72900, ASTM B740

## RELATED INFORMATION

Additional technical information on BrushForm 158 strip may be obtained by phoning 800-375-4205. For pricing and availability, phone 800-323-2438, or the local sales number listed below.



### North American Service Centers – Sales Inquiries

For strip  $\leq 0.060$ " (1.5 mm) thick.  
wire and rod  $\leq 0.5$ " (12.7 mm) diameter:

**Elmhurst, IL**  
TOLL FREE: 800-323-2438  
LOCAL: +(1) 630-832-9650  
FAX: +(1) 630-832-9657

#### Disclaimer:

Only the buyer can determine the appropriateness of any processing practice, end-product or application. Materion does not make any warranty regarding its recommendations, the suitability of Materion's product, or its processing suggestions for buyer's end product, application or equipment.

The properties presented on this data sheet are for reference purposes only, intended only to initiate the material selection process. They do not constitute, nor are they intended to constitute, a material specification. Material will be produced to one of the applicable industry standards, if any, listed in the Industry Standards and Specification section.

Actual properties may vary by thickness and/or part number. Please contact your local sales engineer for detailed properties to be used in simulation.

Any properties marked as preliminary are subject to change at any time as the manufacturing process is further refined.